

Our Order No./NR ZAMOWIENIA: 14416841218220060	DATE/DATA 30.04.2026	CERT NO./NUMER CERT. 43006								
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 192 ctns								
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18 : ER70S-6 DIN 8559: SG3 EN 13479, EN ISO 14341 -A :G 42 4 C1/G 46 5 M21 4Si1 Aproved by: DB (42.252.03) TUV(10801) under Gas C1, M2, M3 ISO 14175 Aproved by: ABS, LR, CCS, RS DNV- GL, under gas CO2 Certified by: CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF,DIN EN ISO6947									
PRODUCT/PRODUKT										
Copper Coated Mild Steel Solid Wire For Gas Shielded Welding										
BRAND MARK/OZNACZENIE MARKI CSJ-56 SG3										
DESIGNATION/OZNACZENIE ER70S-6 (SG2)	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO 									
DIA/WYMIAR 1.0 mm 15kg/BS300	WEIGHT/WAGA 1080 KGS	PCS/SZT 72 CTNS	LOT NR /NR PARTII 610252100000							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO 610252100000	C 0.08	Si 0.87	Mn 1.64	P 0.012	S 0.011	Cr 0.030	Ni 0.010	Cu 0.11	Mo 0.003	V 0.001
TEST RESULTS/WYNIK TESTOWY						Typical Values IMPACT TEST				
LOT NO 610252100000	DIA/WYMIAR 1.0mm	YIELD STRENGTH		TENSILE STRENGTH		Elongation				
		Rp0,2/ReH		Rm		A		TEMP.	KV2	GAS
		MPa		MPa		%		C	J	
		482		583		28		-40	91, 95, 94	
		483		585		29		-50	75, 70, 77	M21