

Our Order No./NR ZAMOWIENIA: 14416841218220060	DATE/DATA 30.04.2026	CERT NO./NUMER CERT. 43004								
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 9640								
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18 : ER70S-6 DIN 8559: SG2 EN 13479, EN ISO 14341 -A :G 42 4 C1/ M21 3Si1									
PRODUCT/PRODUKT	Aproved by: DB (42.252.03) TUV(10801) under Gas C1, M2, M3 ISO 14175									
Copper Coated Mild Steel Solid Wire For Gas Shielded Welding	Aproved by: ABS, LR, CCS, RS DNV- GL, under gas CO2 Certified by: CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF, DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI CSJ-50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR 1.0 mm 15kg/D270 1.2 mm 250kg/Beczka	WEIGHT/WAGA 8640 KGS 1000 KGS	PCS/SZT 576 CTNS 4 DRUMS								
LOT NR /NR PARTII 610251100000 610151120000										
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
610251100000	0.07	0.84	1.41	0.014	0.011	0.020	0.002	0.11	0.002	0.001
610151120000	0.08	0.88	1.45	0.012	0.017	0.020	0.01	0.11	0.002	0.001
TEST RESULTS/WYNIK TESTOWY			Typical Values IMPACT TEST							
LOT NO	DIA/WYMIAR	YIELD STRENGTH		TENSILE STRENGTH		Elongation		TEMP.	KV2	GAS
		Rp0,2/ReH MPa		Rm MPa		A %				
610251100000	1.0mm	433		534		28		-40	62, 65, 63 63.3	C1
		435		544		29		-40	76, 71, 74 73.7	M21
610151120000	1.2mm	446		546		29		-40	64, 62, 63 63	C1
		448		548		29		-40	72, 70, 76 72.7	M21