


Our Order No./NR ZAMOWIENIA: sldhc20210630	DATE/DATA 2021.10.12	CERT NO./NUMER CERT. 44481							
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 1080kgs/1000kgs							
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN ISO14341 :G3Si1								
PRODUCT/PRODUKT Cooper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: ABS, LR, GL, TUV, DB, CCS, CE, CWB, BV, NK Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF, PG DIN EN ISO6947								
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>spółka jawna 43-430 Skoczów ul. Bielska 19a tel. +48 33 853 25 94 fax +48 33 853 25 94 NIP PL 548-000-00-03 REGON 002411894 e-mail: info@cyganek.pl www: cyganek.pl</small>								
DESIGNATION/OZNACZENIE ER70S-6 (SG2)									
DIA/WYMIAR 0.8mm 5kg/D200 0.8mm 15kg/D270 0.8mm 15kg/K300	WEIGHT/WAGA 10000KGS 6480KGS 6480KGS	PCS/SZT 1000CTNS 432CTNS 432CTNS	LOT NR /NR PARTII 210483200000 210483200000 210483200000						
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE									
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo
210483200000	0.08	0.89	1.46	0.009	0.012	0.034	0.006	0.1	0.001
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TEST RESULTS/WYNIK TESTOWY				Typical Values					
				IMPACT TEST					
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A5 %	TEMP. C	KV J			
210483200000	0.8MM	459	551	29	-30	95			