


Our Order No./NR ZAMOWIENIA: 05/CYG/658-2021	DATE/DATA 2021.09.08	CERT NO./NUMER CERT. 18.10.2021							
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 1080kgs/1000kgs							
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	<b>REQUIREMENTS/DOPUSZCZENIA</b> <b>AWS A5.18:ER70S-6</b> <b>DIN 8559 : SG2</b> <b>EN ISO14341 :G3Si1</b> Approved by: DB CERTIFIED by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF, PG DIN EN ISO6947								
PRODUCT/PRODUKT <b>Cooper Coated Mild Steel Solid Wire</b> <b>For Gas Shielded Welding</b>	<b>INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO</b>  <small>Spółka jawna 43-430 Skoczów ul. Bielska 19a tel. +48 33 853 25 94 fax +48 33 853 25 94 NIP PL 548-000-06-03, REGON 002411894 e-mail: info@cyganek.pl www.cyganek.pl</small>								
BRAND MARK/OZNACZENIE MARKI <b>CSJ 50 SG2</b>									
<b>DESIGNATION/OZNACZENIE ER70S-6</b> <b>(SG2)</b>									
DIA/WYMIAR <b>1.0mm 15kg/BS-300</b>	WEIGHT/WAGA <b>23760KGS</b>	PCS/SZT <b>1584CTNS</b>	LOT NR /NR PARTII <b>10114935100</b>						
<b>CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE</b>									
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo
<b>10114935100</b>	<b>0.066</b>	<b>0.847</b>	<b>1.419</b>	<b>0.015</b>	<b>0.016</b>	<b>0.033</b>	<b>0.038</b>	<b>0.062</b>	<b>0.004</b>
<b>TEST RESULTS/WYNIK TESTOWY</b>				Typical Values					
				IMPACT TEST					
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm <sup>2</sup>	Rm N/mm <sup>2</sup>	A5 %	TEMP. C	KV J			
<b>10114935100</b>	<b>1.0MM</b>	<b>min.420</b>	<b>500- 640</b>	<b>min.22</b>	<b>-30</b>	<b>min.47</b>			