


Our Order No./NR ZAMOWIENIA: <b>04/CYG/597-2021</b>	DATE/DATA 28.09.2021	CERT NO./NUMER CERT. 44495								
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 1080kgs/1000kgs								
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	REQUIREMENTS/DOPUSZCZENIA <b>AWS A5.18:ER70S-6</b> <b>DIN 8559 : SG2</b> <b>EN ISO14341 :G3Si1</b>									
PRODUCT/PRODUKT <b>Cooper Coated Mild Steel Solid Wire</b> <b>For Gas Shielded Welding</b>	Approved by: DB Certified by: CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF, PG DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI <b>CSJ 50 SG2</b>	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>Spółka jawna 43-430 Skoczów ul. Bielska 19a tel. +48 33 853 25 94 fax +48 33 853 25 94 NIP PL 548-000-68-03, REGON 002411894 e-mail: info@cyganek.pl www: cyganek.pl</small>									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
<b>1.0mm 15kg/BS-300</b>	<b>2160 KGS</b>	<b>144 CTNS</b>	<b>010214835100</b>							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Mo	Cu	V
<b>010214835100</b>	<b>0.084</b>	<b>0.846</b>	<b>1.437</b>	<b>0.016</b>	<b>0.015</b>	<b>0.059</b>	<b>0.036</b>	<b>0.006</b>	<b>0.058</b>	<b>0.003</b>
TEST RESULTS/WYNIK TESTOWY				Typical Values						
				IMPACT TEST						
LOT NO	DIA/WYMIAR	YIELD STRENG Rp0.2/ReH Mpa	TENSILE STRENGH Rm N/mm <sup>2</sup>	A %	TEMPERATURE C	KV J				
<b>010214835100</b>	<b>1.0mm</b>	<b>Min. 420</b>	<b>500 – 640</b>	<b>Min. 22</b>	<b>-30</b>	<b>Min. 47</b>				