


Our Order No./NR ZAMOWIENIA: <b>21-22/E03</b>	DATE/DATA 23.11.2021	CERT NO./NUMER CERT. 44 523						
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 1080kgs/1000kgs						
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	REQUIREMENTS/DOPUSZCZENIA <b>AWS 5.18 ER70S-6</b> <b>IS-6419-S4</b> <b>BSEN ISO14341-G3Si1</b> Certified by: ABS Welding Position: PA, PB, PC, PD, PE, PF, PG							
PRODUCT/PRODUKT <b>Cooper Coated Mild Steel Solid Wire</b> <b>For Gas Shielded Welding</b>	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  spółka jawna 43-430 Skoczów ul. Bielska 19a tel. +48 33 853 25 94 fax +48 33 853 25 94 NIP PL 548-000-08-03, REGON 002411894 e-mail: info@cyganek.pl www: cyganek.pl							
BRAND MARK/OZNACZENIE MARKI <b>CSJ 50 SG2</b>								
DESIGNATION/OZNACZENIE ER70S-6 (SG2)								
DIA/WYMIAR <b>1.0mm 15kg/D270</b>	WEIGHT/WAGA <b>31320 KGS</b>	PCS/SZT <b>2088 CTNS</b>	LOT NR /NR PARTII <b>1021092101109</b> <b>1024092101108</b>					
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE								
LOT NO	C	Si	Mn	P	S	Cr	Mo	Cu
<b>1024092101108</b>	<b>0.073</b>	<b>0.862</b>	<b>1.47</b>	<b>0.015</b>	<b>0.005</b>	<b>0.024</b>	<b>0.001</b>	<b>0.007</b>
<b>1021092101109</b>	<b>0.07</b>	<b>0.886</b>	<b>1.45</b>	<b>0.013</b>	<b>0.004</b>	<b>0.023</b>	<b>0.001</b>	<b>0.007</b>
TEST RESULTS/WYNIK TESTOWY				Typical Values				
				IMPACT TEST				
LOT NO	DIA/WYMIAR	UTS MPa	YS MPa	Elongation %	TEMPERATURE C	KV J		
<b>1024092101108</b>	<b>1.0mm</b>	<b>540-560</b>	<b>440-450</b>	<b>28-30</b>	<b>30-35</b>	<b>110-112</b>		
<b>1021092101109</b>								