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EN 10204:2004/3.1

CERTIFICATE / CERTYFIKAT

Our Order No./NR ZAMOWIENIA: DBP026-22	DATE/DATA 22.07.2022	CERT NO./NUMER CERT. 44764
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 1080kgs
CYGANEK SPÓŁKA JAWNA **UL. BIELSKA 19A** **43-430 SKOCZÓW** **TEL. +48 33 8532594**	REQUIREMENTS/DOPUSZCZENIA **AWS A5.18:ER70S-6** **DIN 8559 : SG2** **EN IS014341 :G3Si1** Approved by: ABS, LR, GL, TUV, DB, CCS, CE, CWB, BV, NK Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF, PG DIN EN IS06947	
PRODUCT/PRODUKT **Cooper Coated Mild Steel Solid Wire For Gas Shielded Welding**		
BRAND MARK/OZNACZENIE MARKI **CSJ 50 SG2**	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO CYGANEK spółka jawna 43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94	
DESIGNATION/OZNACZENIE ER70S-6 (SG2)		

DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII
1.0mm 15kg/D270	**1080 KGS**	**72 CTNS**	**220767010000**
1.2mm 15kg/D270	**1080 KGS**	**72 CTNS**	**220767020000**
1.2mm 15kg/D270	**19440 KGS**	**1296 CTNS**	**220767510000**
1.2mm 15kg/K300	**1080 KGS**	**72 CTNS**	**220767520000**

CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE

LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo
220767010000	**0.078**	**0.88**	**1.47**	**0.012**	**0.015**	**0.017**	**0.023**	**0.015**	**0.011**
220767020000	**0.077**	**0.88**	**1.45**	**0.012**	**0.013**	**0.016**	**0.023**	**0.015**	**0.011**
220767510000	**0.071**	**0.87**	**1.46**	**0.013**	**0.018**	**0.018**	**0.019**	**0.11**	**0.009**
220767520000	**0.071**	**0.87**	**1.46**	**0.013**	**0.018**	**0.018**	**0.019**	**0.11**	**0.009**

TEST RESULTS/WYNIK TESTOWY

Typical Values

IMPACT TEST

LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm^2	Rm N/mm^2	A5 %	TEMP. C	KV J
220767010000	**1.0 MM**	**449**	**556**	**29,5**	**-40**	**88**
220767020000	**1.2 MM**	**439**	**533**	**29,5**	**-40**	**83**
220767510000	**1.2 MM**	**442**	**533**	**30,5**	**-40**	**85**
220767520000	**1.2 MM**	**442**	**533**	**30,5**	**-40**	**85**

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43-430 Skoczów