


Our Order No./NR ZAMOWIENIA: sldhc20230218&20230303	DATE/DATA 20.03.2023	CERT NO./NUMER CERT. 45005								
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 1080kgs/1000kgs								
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN ISO14341 :G3Si1									
PRODUCT/PRODUKT Cooper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: ABS, LR, GL, TUV, DB, CCS, CE, CWB, BV, NK Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF, PG DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
0,8 mm 15 kg/D270	6480 KGS	432 CTNS	220391200000							
1,2 mm 15 kg/D270	8640 KGS	576 CTNS	220391200000							
0,8 mm 15 kg/K300	7560 KGS	504 CTNS	220391200000							
1,0 mm 15 kg/K300	3240 KGS	216 CTNS	220391200000							
1,2 mm 15 kg/K300	3240 KGS	216 CTNS	220391200000							
0,8 mm 5 kg/D200	6000 KGS	1200 CTNS	220391200000							
1,0 mm 250 kg/DRUM	2000 KGS	8 DRUMS	220391200000							
1,2 mm 250 kg/DRUM	9000 KGS	18 DRUMS	220391200000							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
220391200000	0.09	0.88	1.45	0.015	0.018	0.042	0.008	0.07	0.002	0.001
TEST RESULTS/WYNIK TESTOWY				Typical Values						
				IMPACT TEST						
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A5 %	TEMP. C	KV J				
220391200000	0.8 MM	467	556	29	-30	95				
220391200000	1.2 MM	467	556	29	-30	95				
220391200000	1.0 MM	467	556	29	-30	95				

CyganeK Spółka Jawna
UL. BIELSKA 19A
43-430 Skoczów

