


Our Order No./NR ZAMOWIENIA: sldhc20230401	DATE/DATA 24.04.2023	CERT NO./NUMER CERT. 45040								
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 44 pallets								
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	<b>REQUIREMENTS/DOPUSZCZENIA</b> <b>AWS A5.18:ER70S-6</b> <b>DIN 8559 : SG2</b> <b>EN ISO14341 :G3Si1</b>									
PRODUCT/PRODUKT <b>Cooper Coated Mild Steel Solid Wire</b> <b>For Gas Shielded Welding</b>	Approved by: ABS, LR, GL, TUV, DB, CCS, CE, CWB, BV, NK Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF, PG DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI <b>CSJ 50 SG2</b>	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
0,8mm 15kg/D270	10800 KGS	720 CTNS	220391200000							
1,0mm 15kg/D270	4320 KGS	288 CTNS	220391200000							
1,2mm 15kg/D270	15120 KGS	1008 CTNS	220391200000							
0,8mm 15kg/K300	4320 KGS	288 CTNS	220391200000							
0,8mm 5kg/D200	2000 KGS	400 CTNS	220391200000							
1,2mm 5kg/D200	1000 KGS	200 CTNS	220391200000							
0,8mm 250kg/DRUM	1000 KGS	4 DRUMS	220391200000							
1,0mm 250kg/DRUM	3000 KGS	12 DRUMS	220391200000							
1,2mm 250kg/DRUM	3000 KGS	12 DRUMS	220391200000							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
220391200000	0.09	0.88	1.45	0.015	0.018	0.042	0.008	0.07	0.002	0.001
TEST RESULTS/WYNIK TESTOWY				Typical Values						
				IMPACT TEST						
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm <sup>2</sup>	Rm N/mm <sup>2</sup>	A5 %	TEMP. C	KV J				
220391200000	0.8 MM	467	556	29	-30	95				
220391200000	1.0 MM	467	556	29	-30	90				
220391200000	1.2 MM	467	556	29	-30	90				

Cygane Spółka Jawna  
 UL. BIELSKA 19A  
 43-430 Skoczów

