


Our Order No./NR ZAMOWIENIA: <b>HT22911019</b>	DATE/DATA 7.03.2023	CERT NO./NUMER CERT. 44992							
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI CTNS							
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	REQUIREMENTS/DOPUSZCZENIA <b>AWS 5.18 ER70S-6; GB/T8110:ER50-6</b> <b>DIN 8559:SG3</b> <b>EN 13479, EN ISO 14341-A-G42 2 C1/46 5 M21G4Si1</b> APPR.: TÜV (11184); CE:GL:DB 42.252.02) Welding Position: PA, PB, PC, PD, PE, PF, DIN EN ISO6947								
PRODUCT/PRODUKT <b>Cooper Coated Mild Steel Solid Wire</b> <b>For Gas Shielded Welding</b>	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO   <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-35-03, REGON 002411894 tel. +48 33 853 25 94</small>								
BRAND MARK/OZNACZENIE MARKI <b>HTW-56 SG3</b>									
DESIGNATION/OZNACZENIE ER70S-6 (SG3)									
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII						
<b>1.0 mm 16kg/K300</b>	<b>2048 KGS</b>	<b>CTNS</b>	<b>5066721211</b>						
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE									
LOT NO	C	Si	Mn	P	S	Ni	Cr	Mo	Cu
<b>5066721211</b>	<b>0.07</b>	<b>0.910</b>	<b>1.680</b>	<b>0.016</b>	<b>0.011</b>	<b>0.002</b>	<b>0.030</b>	<b>0.003</b>	<b>0.11</b>
TEST RESULTS/WYNIK TESTOWY							Typical Values IMPACT TEST		
LOT NO	DIA/WYMIAR	UTS	YS	A	TEMP.	KV2	GAS		
		MPa	MPa	%	C	J			
<b>5066721211</b>	<b>1.0mm</b>	<b>468</b>	<b>576</b>	<b>28</b>	<b>-20</b>	<b>101,107,108</b>	<b>105,6</b>	<b>C1</b>	
					<b>-50</b>	<b>72,65,67</b>	<b>68</b>	<b>M21</b>	