


Our Order No./NR ZAMOWIENIA: LZWZY048-2304	DATE/DATA 16.05.2023	CERT NO./NUMER CERT. 45062							
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 1000KGS/1080KGS							
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN ISO14341-A:G42 4 M21/C1 3 Si1 Approved by: ABS, LR, GL, TUV, DB, CCS, CE, CWB, BV, NK Welding Position: PA, PB, PC, PD, PE, PF, PG DIN EN ISO6947								
PRODUCT/PRODUKT Cooper Coated Mild Steel Solid Wire For Gas Shielded Welding	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO								
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	 <small>spółka jawna 43-430 Skoczów, ul. Bielska 19a NIP 548-000-0303, REGON 002411894 tel. +48 33 853 25 94</small>								
DESIGNATION/OZNACZENIE ER70S-6 (SG2)									
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII						
0,8mm 15kg/D270	1080 KGS	72 CTNS	230466410000						
1,0mm 15kg/D270	2160 KGS	144 CTNS	230466420000						
1,2mm 15kg/D270	11880 KGS	792 CTNS	230466430000						
1,0mm 250kg/DRUM	4000 KGS	16 DRUMS	230466440000						
1,2mm 250kg/DRUM	4000 KGS	16 DRUMS	230466450000						
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE									
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo
230466410000	0.074	0.86	1.46	0.013	0.014	0.019	0.024	0.012	0.009
230466420000	0.073	0.84	1.46	0.012	0.016	0.018	0.022	0.011	0.010
230466430000	0.076	0.83	1.47	0.011	0.016	0.016	0.021	0.012	0.008
230466440000	0.073	0.84	1.46	0.012	0.016	0.018	0.022	0.011	0.010
230466450000	0.076	0.83	1.47	0.011	0.017	0.016	0.021	0.012	0.008
TEST RESULTS/WYNIK TESTOWY				Typical Values IMPACT TEST					
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A5 %	TEMP. C	KV J			
230466410000	0.8 MM	475	556	30,5	-40	86			
230466420000	1.0 MM	456	546	29,5	-40	84			
230466430000	1.2 MM	433	537	30	-40	83			
230466440000	1.0 MM	456	546	29,5	-40	84			
230466450000	1.2 MM	433	537	30	-40	83			

