


Our Order No./NR ZAMOWIENIA: sldhc20230602	DATE/DATA 24.06.2023	CERT NO./NUMER CERT. 45101								
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 3 PALLETS								
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	REQUIREMENTS/DOPUSZCZENIA <b>AWS A5.18:ER70S-6</b> <b>DIN 8559 : SG2</b> <b>EN ISO14341: G3Si1</b>									
PRODUCT/PRODUKT <b>Copper Free Mild Steel Solid Wire</b> <b>For Gas Shielded Welding</b>	Approved by: ABS, LR, GL, TUV, DB, CCS, CE, CWB, BV, NK CERTYFIED by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF, PG DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI <b>CSJ 50 SG2</b>	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR <b>0,8mm 15kg/D270</b> <b>1,0mm 15kg/D270</b> <b>1,2mm 15kg/D270</b>	WEIGHT/WAGA <b>1080 KGS</b> <b>1080 KGS</b> <b>1080 KGS</b>	PCS/SZT <b>72 CTNS</b> <b>72 CTNS</b> <b>72 CTNS</b>	LOT NR /NR PARTII <b>23010980000</b> <b>23010980000</b> <b>23010980000</b>							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
<b>23010980000</b>	<b>0.08</b>	<b>0.89</b>	<b>1.50</b>	<b>0.010</b>	<b>0.011</b>	<b>0.026</b>	<b>0.006</b>	<b>0.013</b>	<b>0.001</b>	<b>0.001</b>
TEST RESULTS/WYNIK TESTOWY				<b>Typical Values</b> <b>IMPACT TEST</b>						
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm <sup>2</sup>	Rm N/mm <sup>2</sup>	A5 %	TEMP. C	KV J				
<b>23010980000</b>	<b>0.8 MM</b>	<b>458</b>	<b>546</b>	<b>28</b>	<b>-30</b>	<b>85</b>				
<b>23010980000</b>	<b>1.0 MM</b>	<b>458</b>	<b>546</b>	<b>28</b>	<b>-30</b>	<b>85</b>				
<b>23010980000</b>	<b>1.2 MM</b>	<b>458</b>	<b>546</b>	<b>28</b>	<b>-30</b>	<b>85</b>				

Cygane Spółka Jawna  
UL. BIELSKA 19A  
43-430 Skoczów

