


Our Order No./NR ZAMOWIENIA: sldhc20230908	DATE/DATA 20.09.2023	CERT NO./NUMER CERT. 45189								
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 4 pallets								
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	<b>REQUIREMENTS/DOPUSZCZENIA</b> <b>AWS A5.18:ER70S-6</b> <b>DIN 8559 : SG2</b> <b>EN ISO14341 :G3Si1</b>									
PRODUCT/PRODUKT <b>Copper Free Mild Steel Solid Wire</b> <b>For Gas Shielded Welding</b>	Approved by: ABS, LR, GL, TUV, DB, CCS, CE, CWB, BV, NK Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF, PG DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI <b>CSJ 50 SG2</b>	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
<b>DESIGNATION/OZNACZENIE ER70S-6</b> <b>(SG2)</b>										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT								
<b>1.0mm 15kg/D270</b>	<b>2160 KGS</b>	<b>144 CTNS</b>								
<b>1.2mm 15kg/D270</b>	<b>2160 KGS</b>	<b>144 CTNS</b>								
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
<b>23028180000</b>	<b>0.07</b>	<b>0.89</b>	<b>1.46</b>	<b>0.008</b>	<b>0.008</b>	<b>0.026</b>	<b>0.006</b>	<b>0.015</b>	<b>0.001</b>	<b>0.001</b>
TEST RESULTS/WYNIK TESTOWY						Typical Values				
						IMPACT TEST				
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm <sup>2</sup>	Rm N/mm <sup>2</sup>	A5 %	TEMP. C	KV J				
<b>23028180000</b>	<b>1.0 MM</b>	<b>460</b>	<b>549</b>	<b>28</b>	<b>-30</b>	<b>87</b>				
<b>23028180000</b>	<b>1.2 MM</b>	<b>460</b>	<b>549</b>	<b>28</b>	<b>-30</b>	<b>87</b>				

CyganeK Spółka Jawna  
 UL. BIELSKA 19A  
 43-430 Skoczów

