


Our Order No./NR ZAMOWIENIA: <b>HT23911013</b>	DATE/DATA 1.11.2023	CERT NO./NUMER CERT. 45231								
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 192 CTNS								
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	REQUIREMENTS/DOPUSZCZENIA <b>AWS 5.18 ER70S-6; GB/T8110:ER50-6</b> <b>DIN 8559: SG3</b> <b>EN 13479, EN ISO 14341-A-G42 2 C1/46 5 M21G4Si1</b> APPR.: TÜV (11184); CE:GL:DB 42.252.02)									
PRODUCT/PRODUKT <b>Copper Coated Mild Steel Solid Wire</b> <b>For Gas Shielded Welding</b>	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO   <small>43-430 Skoczów ul. Bielska 19a NIP 548-000-93-03, REGON 002411894 tel. +48 33 853 25 94</small>									
BRAND MARK/OZNACZENIE MARKI <b>HTW-56 SG3</b>										
DESIGNATION/OZNACZENIE ER70S-6 (SG3)										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
<b>1.2 mm 16kg/K300</b>	<b>3072 KGS</b>	<b>192 CTNS</b>	<b>5162230531</b>							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
<b>5162230531</b>	<b>0.06</b>	<b>0.90</b>	<b>1.680</b>	<b>0.013</b>	<b>0.014</b>	<b>0.030</b>	<b>0.030</b>	<b>0.11</b>	<b>0.007</b>	<b>0.001</b>
TEST RESULTS/WYNIK TESTOWY				Typical Values						
				IMPACT TEST						
LOT NO	DIA/WYMIAR	UTS	YS	A	TEMP.	KV2		GAS		
		MPa	MPa	%	C	J				
<b>5162230531</b>	<b>1.2mm</b>	<b>465</b>	<b>572</b>	<b>29</b>	<b>-20</b>	<b>108,109,116</b>	<b>111</b>	<b>C1</b>		
					<b>-50</b>	<b>71,66,67</b>	<b>68</b>	<b>M21</b>		