


Our Order No./NR ZAMOWIENIA: HT-23-1011	DATE/DATA 11.10.2024	CERT NO./NUMER CERT. 45576								
consignee ref./	BUYER REF./KUPIEC 005/2015	PACK/PACZKI 3808 CTNS								
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	REQUIREMENTS/DOPUSZCZENIA <b>AWS A5.18:ER70S-6</b> <b>DIN 8559 : SG2</b> <b>EN 13479.EN ISO 14341-A-:G3Si1</b>									
PRODUCT/PRODUKT <b>Copper Coated Mild Steel Solid Wire</b> <b>For Gas Shielded Welding</b>	Approved by: TUV under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI <b>CSJ 50 SG2</b>	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO   spółka jawna 43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94									
DESIGNATION/OZNACZENIE <b>ER70S-6</b> <b>(SG2)</b>										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
<b>1,2 mm 15 KG/D270</b>	<b>3240 KGS</b>	<b>216 CTNS</b>	<b>202310080000</b>							
<b>1,0 mm 15 KG/D270</b>	<b>24840 KGS</b>	<b>1656 CTNS</b>	<b>202310080000</b>							
<b>1,0mm 15 KG/K300</b>	<b>5400 KGS</b>	<b>360 CTNS</b>	<b>202310080000</b>							
<b>0,8 mm 15 KG/D270</b>	<b>4320 KGS</b>	<b>288 CTNS</b>	<b>202310080000</b>							
<b>0,8 mm 15 KG/K300</b>	<b>4320 KGS</b>	<b>288 CTNS</b>	<b>202310080000</b>							
<b>0,8 mm 5 KG/D200</b>	<b>5000 KGS</b>	<b>1000 CTNS</b>	<b>202310080000</b>							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
<b>202310080000</b>	<b>0.083</b>	<b>0.85</b>	<b>1.51</b>	<b>0.011</b>	<b>0.010</b>	<b>0.022</b>	<b>0.008</b>	<b>0.12</b>	<b>0.007</b>	<b>0.002</b>
TEST RESULTS/WYNIK TESTOWY				Typical Values						
				IMPACT TEST						
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm <sup>2</sup>	Rm N/mm <sup>2</sup>	A %	TEMP. C	KV J				
<b>202310080000</b>	<b>0.8 MM</b>	<b>463</b>	<b>558</b>	<b>29</b>	<b>-40</b>	<b>88</b>				
<b>202310080000</b>	<b>1.0 MM</b>	<b>466</b>	<b>554</b>	<b>29</b>	<b>-40</b>	<b>88</b>				
<b>202310080000</b>	<b>1.2 MM</b>	<b>468</b>	<b>553</b>	<b>29</b>	<b>-40</b>	<b>88</b>				