


Our Order No./NR ZAMOWIENIA: HT-23-0922	DATE/DATA 22.09.2023	CERT NO./NUMER CERT. 45191								
consignee ref./	BUYER REF./KUPIEC 005/2015	PACK/PACZKI 1584CTNS								
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	<b>REQUIREMENTS/DOPUSZCZENIA</b> <b>AWS A5.18:ER70S-6</b> <b>DIN 8559 : SG2</b> <b>EN 13479.EN ISO 14341-A-:G3Si1</b>									
PRODUCT/PRODUKT <b>Copper Coated Mild Steel Solid Wire</b> <b>For Gas Shielded Welding</b>	Approved by: TUV under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI <b>CSJ 50 SG2</b>	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
<b>DESIGNATION/OZNACZENIE ER70S-6</b> <b>(SG2)</b>										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
<b>1,2 mm 15 KG/D270</b>	<b>12960 KGS</b>	<b>864 CTNS</b>	<b>202310040000</b>							
<b>1,0 mm 15 KG/D270</b>	<b>5400 KGS</b>	<b>360 CTNS</b>	<b>202310040000</b>							
<b>0,8mm 15 KG/D270</b>	<b>3240 KGS</b>	<b>216 CTNS</b>	<b>202310040000</b>							
<b>0,8 mm 15 KG/K300</b>	<b>2160 KGS</b>	<b>144 CTNS</b>	<b>202310040000</b>							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
<b>202310040000</b>	<b>0.082</b>	<b>0.84</b>	<b>1.52</b>	<b>0.012</b>	<b>0.009</b>	<b>0.023</b>	<b>0.007</b>	<b>0.13</b>	<b>0.008</b>	<b>0.003</b>
TEST RESULTS/WYNIK TESTOWY				Typical Values						
				IMPACT TEST						
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm <sup>2</sup>	Rm N/mm <sup>2</sup>	A %	TEMP. C			KV J		
<b>202310040000</b>	<b>0.8 MM</b>	<b>462</b>	<b>559</b>	<b>28</b>	<b>-40</b>			<b>88</b>		
<b>202310040000</b>	<b>1.0 MM</b>	<b>467</b>	<b>557</b>	<b>28</b>	<b>-40</b>			<b>88</b>		
<b>202310040000</b>	<b>1.2 MM</b>	<b>465</b>	<b>554</b>	<b>28</b>	<b>-40</b>			<b>88</b>		