


Our Order No./NR ZAMOWIENIA: HT-23-0429	DATE/DATA 29.04.2023	CERT NO./NUMER CERT. 45045								
consignee ref./	BUYER REF./KUPIEC 005/2015	PACK/PACZKI 2016 CTNS								
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	REQUIREMENTS/DOPUSZCZENIA <b>AWS A5.18:ER70S-6</b> <b>DIN 8559 : SG2</b> <b>EN 13479.EN ISO 14341-A-:G3Si1</b>									
PRODUCT/PRODUKT <b>Copper Coated Mild Steel Solid Wire</b> <b>For Gas Shielded Welding</b>	Approved by: TUV under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI <b>CSJ 50 SG2</b>	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO   43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94									
DESIGNATION/OZNACZENIE WOERDE 50-6 ER70S-6 (SG2)										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
1.0 mm 250 KG/Drum	1000 KGS	4 DRUMS	202211050000							
1.2 mm 250 KG/Drum	1000 KGS	4 DRUMS	202211050000							
0.8 mm 5 KG/D200	2000 KGS	400 CTNS	202211050000							
0.8 mm 15 KG/D270	2160 KGS	144 CTNS	202211050000							
0.8 mm 15KG/K300	3240 KGS	288 CTNS	202211050000							
1.0 mm 15 KG/D270	3240 KGS	216 CTNS	202211050000							
1.0 mm 15 KG/K300	3240 KGS	216 CTNS	202211050000							
1.2 mm 15 KG/D270	3240 KGS	216 CTNS	202211050000							
1.2 mm 15 KG/K300	4320 KGS	288 CTNS	202211050000							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
202211050000	0.071	0.85	1.50	0.010	0.008	0.020	0.020	0.1	0.002	0.003
TEST RESULTS/WYNIK TESTOWY				Typical Values						
				IMPACT TEST						
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm <sup>2</sup>	Rm N/mm <sup>2</sup>	A %	TEMP. C	KV J				
202211050000	0.8 MM	461	550	29	-40	88				
202211050000	1.0 MM	461	550	29	-40	88				
202211050000	1.2 MM	462	552	29	-40	88				