


Our Order No./NR ZAMOWIENIA: HT-23-1217B	DATE/DATA 17.12.2023	CERT NO./NUMER CERT. 45277								
consignee ref./	BUYER REF./KUPIEC 005/2015	PACK/PACZKI 1828 CTNS								
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN 13479.EN ISO 14341-A:-G3Si1									
PRODUCT/PRODUKT Copper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: TUV, under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
1,2 mm 15 KG/D270	2160 KGS	144 CTNS	202401060000							
1,0 mm 15 KG/D270	11880 KGS	792 CTNS	202401060000							
0,8 mm 15 KG/D270	3240 KGS	216 CTNS	202401060000							
0,8 mm 15 KG/BS300	1080 KGS	72 CTNS	202401060000							
0,8 mm 5 KG/D200	3000 KGS	600 CTNS	202401060000							
1,2 mm 250 KG/drum	1000 KGS	4 drums	202401060000							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
202401060000	0.073	0.85	1.42	0.011	0.012	0.022	0.008	0.12	0.007	0.002
TEST RESULTS/WYNIK TESTOWY				Typical Values						
				IMPACT TEST						
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A %	TEMP. C			KV J		
202401060000	0.8 MM	459	556	29	-40			86		
202401060000	1.0 MM	459	572	29	-40			82		
202401060000	1.2 MM	459	573	29	-40			82		