


Our Order No./NR ZAMOWIENIA: HT-24-0412	DATE/DATA 12.04.2024	CERT NO./NUMER CERT. 214042								
consignee ref./	BUYER REF./KUPIEC 004/2024	PACK/PACZKI 1512CTNS								
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN 13479.EN ISO 14341-A:-G3Si1									
PRODUCT/PRODUKT Copper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: TUV under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
0,8mm 15 KG/D270	5400 KGS	360 CTNS	202404200000							
0,8mm 15 KG/BS300	1080 KGS	72 CTNS	202404200000							
1,0mm 15 KG/D270	12960 KGS	864 CTNS	202404200000							
1,2mm 15 KG/D270	3240 KGS	144 CTNS	202404200000							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
202404200000	0.071	0.85	1.50	0.010	0.008	0.020	0.020	0.1	0.001	0.002
TEST RESULTS/WYNIK TESTOWY				Typical Values						
				IMPACT TEST						
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A %	TEMP. C			KV J		
202404200000	0.8 MM	462	552	29	-40			88		
202404200000	1.0 MM	463	551	29	-40			88		
202404200000	1.2 MM	461	550	29	-40			88		