


Our Order No./NR ZAMOWIENIA: HT-24-414	DATE/DATA 14.04.2024	CERT NO./NUMER CERT. 42020180								
consignee ref./	BUYER REF./KUPIEC 004/2024	PACK/PACZKI 3224 CTNS								
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN 13479.EN ISO 14341-A-:G3Si1									
PRODUCT/PRODUKT Copper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: TUV, under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
0,8 mm 15 KG/D270	8640 KGS	576 CTNS	202404260000							
0,8 mm 15 KG/BS300	5400 KGS	360 CTNS	202404260000							
1,0 mm 15 KG/D270	20520KGS	1368 CTNS	202404260000							
1,0 mm 5 KG/D200	1000 KGS	200 CTNS	202404260000							
1,2 mm 15 KG/D270	10800 KGS	720 CTNS	202404260000							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
202404260000	0.073	0.82	1.52	0.012	0.008	0.021	0.022	0.12	0.002	0.003
TEST RESULTS/WYNIK TESTOWY				Typical Values						
				IMPACT TEST						
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A %	TEMP. C			KV J		
202404260000	0.8 MM	461	550	29	-40			88		
202404260000	1.0 MM	464	550	29	-40			88		
202404260000	1.2 MM	465	555	29	-40			88		