


Our Order No./NR ZAMOWIENIA: HT-24-0611	DATE/DATA 6.06.2024	CERT NO./NUMER CERT. 42020120								
consignee ref./	BUYER REF./KUPIEC 004/2024	PACK/PACZKI 5276 CTNS								
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN 13479.EN ISO 14341-A-:G3Si1									
PRODUCT/PRODUKT Copper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: TUV, under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
0,8 mm 5 KG/D200	17000 KGS	3400 CTNS	202406200000							
1,0 mm 250 KG/drum	1000 KGS	4 drums	202406200000							
0,8 mm 15 KG/BS300	10800 KGS	720 CTNS	202406200000							
1,0 mm 15 KG/BS300	8640 KGS	576 CTNS	202406200000							
1,2 mm 15 KG/BS300	8640 KGS	576 CTNS	202406200000							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
202406200000	0.072	0.83	1.46	0.011	0.008	0.020	0.020	0.11	0.001	0.002
TEST RESULTS/WYNIK TESTOWY				Typical Values						
				IMPACT TEST						
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A %	TEMP. C			KV J		
202406200000	0.8 MM	472	569	29	-40			82		
202406200000	1.0 MM	472	565	29	-40			79		
202406200000	1.2 MM	468	559	29	-40			88		

