


Our Order No./NR ZAMOWIENIA: HT24911009	DATE/DATA 6.06.2024	CERT NO./NUMER CERT. 60605								
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 14336 kg								
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	REQUIREMENTS/DOPUSZCZENIA <b>AWS A5.18 : ER70S-6</b> <b>DIN 8559: SG2</b> <b>EN 13479, EN ISO 14341 -A :G 42 4 C1/ M21 3Si1</b>									
PRODUCT/PRODUKT	Approved by: DB (42.252.03) TUV(10801) under Gas C1, M2, M3 ISO 14175									
<b>Copper Coated Mild Steel Solid Wire</b> <b>For Gas Shielded Welding</b>	Approved by: ABS, LR, CCS, RS DNV- GL, under gas CO2									
	Certified by: CWB to CSA standard W48									
	Welding Position: PA, PB, PC, PD, PE, PF, DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI  <b>HTW-50 SG2</b>	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)	 spółka jawna 43-430 Skoczów, ul. Bielska 19a NIP 548-000-03703, REGON 002411894 tel. +48 33 853 25 94									
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
<b>0.8 mm 16kg/BS300</b>	<b>1024 KGS</b>	<b>64 CTNS</b>	<b>5486640508</b>							
<b>1.0 mm 16kg/BS300</b>	<b>10240 KGS</b>	<b>640 CTNS</b>	<b>5486640508</b>							
<b>1.2 mm 16kg/BS300</b>	<b>3072 KGS</b>	<b>192 CTNS</b>	<b>5486640508</b>							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
<b>5486640508</b>	<b>0.06</b>	<b>0.89</b>	<b>1.42</b>	<b>0.014</b>	<b>0.013</b>	<b>0.060</b>	<b>0.01</b>	<b>0.11</b>	<b>0.002</b>	<b>0.001</b>
TEST RESULTS/WYNIK TESTOWY				Typical Values IMPACT TEST						
LOT NO	DIA/WYMIAR	YIELD STRENGTH		TENSILE STRENGTH		Elongation		TEMP.	KV2	GAS
		Rp0,2/ReH		Rm		%				
		MPa		MPa		%		C	J	
<b>5486640508</b>	<b>0.8mm</b>	<b>423</b>		<b>532</b>		<b>28</b>		<b>-40</b>	<b>65, 68, 66 66.3</b>	<b>C1</b>
		<b>425</b>		<b>534</b>		<b>28</b>		<b>-40</b>	<b>73, 76, 75 74.7</b>	<b>M21</b>
<b>5486640508</b>	<b>1.0mm</b>	<b>434</b>		<b>543</b>		<b>28</b>		<b>-40</b>	<b>65, 67, 64 65.3</b>	<b>C1</b>
		<b>443</b>		<b>544</b>		<b>29</b>		<b>-40</b>	<b>76, 72, 73 73.7</b>	<b>M21</b>
<b>5486640508</b>	<b>1.2mm</b>	<b>445</b>		<b>554</b>		<b>28</b>		<b>-40</b>	<b>63, 65, 64 64</b>	<b>C1</b>
		<b>447</b>		<b>557</b>		<b>29</b>		<b>-40</b>	<b>73, 72, 74 73</b>	<b>M21</b>