


Our Order No./NR ZAMOWIENIA: HT-24-0726	DATE/DATA 26.07.2024	CERT NO./NUMER CERT. 240726								
consignee ref./	BUYER REF./KUPIEC 7/2024	PACK/PACZKI 3800								
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	<b>REQUIREMENTS/DOPUSZCZENIA</b> <b>AWS A5.18:ER70S-6</b> <b>DIN 8559 : SG2</b> <b>EN 13479.EN ISO 14341-A-:G3Si1</b>									
PRODUCT/PRODUKT <b>Copper Coated Mild Steel Solid Wire</b> <b>For Gas Shielded Welding</b>	Approved by: TUV, under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI <b>CSJ 50 SG2</b>	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE <b>ER70S-6</b> <b>(SG2)</b>										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
<b>1,2 mm 15 KG/BS300</b>	<b>6480 KGS</b>	<b>432 CTNS</b>	<b>202408070000</b>							
<b>1,0 mm 15 KG/D270</b>	<b>10800 KGS</b>	<b>720 CTNS</b>	<b>202408070000</b>							
<b>1,0 mm 15 KG/BS300</b>	<b>8640 KGS</b>	<b>576 CTNS</b>	<b>202408070000</b>							
<b>0,8 mm 15 KG/D270</b>	<b>6480 KGS</b>	<b>432 CTNS</b>	<b>202408070000</b>							
<b>0,8 mm 15 KG/BS300</b>	<b>5400 KGS</b>	<b>360 CTNS</b>	<b>202408070000</b>							
<b>0,8 mm 5 KG/D200</b>	<b>6000 KGS</b>	<b>1200 CTNS</b>	<b>202408070000</b>							
<b>0,8 mm 250 KG/drum</b>	<b>1000 KGS</b>	<b>4 drums</b>	<b>202408070000</b>							
<b>1,0 mm 250 KG/drum</b>	<b>1000 KGS</b>	<b>4 drums</b>	<b>202408070000</b>							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
<b>202408070000</b>	<b>0.074</b>	<b>0.81</b>	<b>1.53</b>	<b>0.011</b>	<b>0.008</b>	<b>0.025</b>	<b>0.023</b>	<b>0.16</b>	<b>0.005</b>	<b>0.004</b>
TEST RESULTS/WYNIK TESTOWY						Typical Values				
						IMPACT TEST				
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm <sup>2</sup>	Rm N/mm <sup>2</sup>	A %	TEMP. C	KV J				
<b>202408070000</b>	<b>0.8 MM</b>	<b>468</b>	<b>552</b>	<b>29</b>	<b>-40</b>	<b>84</b>				
<b>202408070000</b>	<b>1.0 MM</b>	<b>468</b>	<b>552</b>	<b>29</b>	<b>-40</b>	<b>84</b>				
<b>202408070000</b>	<b>1.2 MM</b>	<b>468</b>	<b>552</b>	<b>29</b>	<b>-40</b>	<b>84</b>				