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|--|--|--------------------------------------|-------------------------|----------------|------------|-------|-------|-------|-------|
| Our Order No./NR ZAMOWIENIA: LZWZY152172-2409 | DATE/DATA 16.10.2024 | CERT NO./NUMER CERT. 900000006962 | | | | | | | |
| consignee ref./ | BUYER REF./KUPIEC | PACK/PACZKI 1000kgs/1080kgs | | | | | | | |
| CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594 | REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN ISO14341 :G3Si1 | | | | | | | | |
| PRODUCT/PRODUKT Cooper Coated Mild Steel Solid Wire For Gas Shielded Welding | Approved by: ABS, LR, GL, TUV, DB, CCS, CE, CWB, BV, NK Welding Position: PA, PB, PC, PD, PE, PF, PG DIN EN ISO6947 | | | | | | | | |
| BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2 | INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO | | | | | | | | |
| DESIGNATION/OZNACZENIE ER70S-6 (SG2) |  <p>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</p> | | | | | | | | |
| DIA/WYMIAR | WEIGHT/WAGA | PCS/SZT | LOT NR /NR PARTII | | | | | | |
| 1.0mm 15kg/D270 | 2160 KGS | 144 CTNS | 240967010000 | | | | | | |
| 1.2mm 15kg/D270 | 2160 KGS | 144 CTNS | 240967020000 | | | | | | |
| 0.8mm 5kg/D200 | 5000 KGS | 1000 CTNS | 240966010000 | | | | | | |
| 0.8mm 15kg/D270 | 2160 KGS | 144 CTNS | 240966020000 | | | | | | |
| 1.0mm 15kg/D270 | 1080 KGS | 72 CTNS | 240966030000 | | | | | | |
| 1.2mm 15kg/D270 | 5400 KGS | 360 CTNS | 240966040000 | | | | | | |
| 0.8mm 15kg/BS300 | 2160 KGS | 144 CTNS | 240966050000 | | | | | | |
| 1.0mm 15kg/BS300 | 1080 KGS | 72 CTNS | 240966060000 | | | | | | |
| 1.2mm 15kg/BS300 | 2160 KGS | 144 CTNS | 240966070000 | | | | | | |
| CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE | | | | | | | | | |
| LOT NO | C | Si | Mn | P | S | Cr | Ni | Cu | Mo |
| 240967010000 | 0.084 | 0.85 | 1.45 | 0.012 | 0.008 | 0.018 | 0.010 | 0.013 | 0.007 |
| 240967020000 | 0.077 | 0.84 | 1.48 | 0.012 | 0.019 | 0.022 | 0.010 | 0.015 | 0.009 |
| 240966010000 | 0.084 | 0.84 | 1.46 | 0.012 | 0.014 | 0.023 | 0.012 | 0.100 | 0.004 |
| 240966020000 | 0.084 | 0.84 | 1.46 | 0.012 | 0.014 | 0.023 | 0.012 | 0.100 | 0.004 |
| 240966030000 | 0.080 | 0.87 | 1.41 | 0.015 | 0.021 | 0.022 | 0.007 | 0.110 | 0.006 |
| 240966040000 | 0.077 | 0.86 | 1.47 | 0.013 | 0.011 | 0.022 | 0.011 | 0.100 | 0.008 |
| 240966050000 | 0.084 | 0.84 | 1.46 | 0.012 | 0.014 | 0.023 | 0.012 | 0.100 | 0.004 |
| 240966060000 | 0.080 | 0.80 | 1.41 | 0.015 | 0.021 | 0.022 | 0.007 | 0.110 | 0.006 |
| 240966070000 | 0.077 | 0.77 | 1.47 | 0.013 | 0.011 | 0.022 | 0.011 | 0.100 | 0.008 |
| TEST RESULTS/WYNIK TESTOWY | | | | Typical Values | | | | | |
| LOT NO | DIA/WYMIAR | Rp0.2/ReH N/mm ² | Rm N/mm ² | IMPACT TEST | | KV | | | |
| | | | | A5 % | TEMP. C | J | | | |
| 240967010000 | 1.0 MM | 457 | 550 | 29,5 | -40 | 85 | | | |
| 240967020000 | 1.2 MM | 442 | 534 | 29,5 | -40 | 83 | | | |
| 240966010000 | 0.8 MM | 470 | 562 | 29,5 | -40 | 88 | | | |
| 240966020000 | 0.8 MM | 470 | 562 | 29,5 | -40 | 88 | | | |
| 240966030000 | 1.0 MM | 457 | 549 | 29,5 | -40 | 84 | | | |
| 240966040000 | 1.2 MM | 442 | 537 | 29,5 | -40 | 83 | | | |
| 240966050000 | 0.8 MM | 470 | 562 | 29,5 | -40 | 88 | | | |
| 240966060000 | 1.0 MM | 457 | 549 | 30,5 | -40 | 84 | | | |
| 240966070000 | 1.2 MM | 442 | 537 | 30,5 | -40 | 83 | | | |