


Our Order No./NR ZAMOWIENIA: sldhc20240809	DATE/DATA 26.08.2024	CERT NO./NUMER CERT. 1423104896								
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 22 pallets								
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN ISO14341 :G3Si1									
PRODUCT/PRODUKT Copper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: ABS, LR, GL, TUV, DB, CCS, CE, CWB, BV, NK Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF, PG DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
0.8mm 15kg/D270	6480 KGS	432 CTNS	240057700000							
1.2mm 15kg/D270	4320 KGS	288 CTNS	240057700000							
0.8mm 15kg/BS300	5400 KGS	360 CTNS	240112400000							
0.8mm 15kg/BS300	4320 KGS	288 CTNS	240112400000							
1.0mm 15kg/BS300	3240 KGS	216 CTNS	240112400000							
1.2mm 15kg/BS300	3240 KGS	216 CTNS	240112400000							
0.8mm 250kg/Beczka	1000 KGS	4 beczki	240112400000							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
240057700000	0.07	0.88	1.46	0.008	0.007	0.026	0.006	0.015	0.001	0.001
240112400000	0.07	0.89	1.45	0.008	0.007	0.026	0.006	0.014	0.001	0.001
TEST RESULTS/WYNIK TESTOWY				Typical Values						
				IMPACT TEST						
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A5 %	TEMP. C	KV J				
240057700000	0.8 MM	460	549	28	-30	87				
240057700000	1.2 MM	460	549	28	-30	87				
240112400000	0.8 MM	458	549	29	-30	87				
240112400000	1.0 MM	458	549	29	-30	87				
240112400000	1.2 MM	458	549	29	-30	87				