


Our Order No./NR ZAMOWIENIA: HT-24-0624	DATE/DATA 21.06.2024	CERT NO./NUMER CERT. 240624								
consignee ref./	BUYER REF./KUPIEC 006/2024	PACK/PACZKI 4712 CTNS								
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	<b>REQUIREMENTS/DOPUSZCZENIA</b> <b>AWS A5.18:ER70S-6</b> <b>DIN 8559 : SG2</b> <b>EN 13479.EN ISO 14341-A:-G3Si1</b>									
PRODUCT/PRODUKT <b>Copper Coated Mild Steel Solid Wire</b> <b>For Gas Shielded Welding</b>	Approved by: TUV, under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI <b>CSJ 50 SG2</b>	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO   <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE <b>ER70S-6</b> <b>(SG2)</b>										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT								
<b>0,8 mm 15 KG/D270</b>	<b>9720 KGS</b>	<b>648 CTNS</b>								
<b>0,8 mm 1 KG/D100</b>	<b>2000 KGS</b>	<b>2000 CTNS</b>								
<b>0,8 mm 5 KG/D200</b>	<b>10000 KGS</b>	<b>2000 CTNS</b>								
<b>0,6 mm 5 KG/D200</b>	<b>300 KGS</b>	<b>60 CTNS</b>								
		LOT NR /NR PARTII								
		<b>202407080000</b>								
		<b>202407080000</b>								
		<b>202407080000</b>								
		<b>202407080000</b>								
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
<b>202407080000</b>	<b>0.071</b>	<b>0.82</b>	<b>1.52</b>	<b>0.012</b>	<b>0.007</b>	<b>0.024</b>	<b>0.022</b>	<b>0.15</b>	<b>0.004</b>	<b>0.003</b>
TEST RESULTS/WYNIK TESTOWY						Typical Values				
						IMPACT TEST				
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm <sup>2</sup>	Rm N/mm <sup>2</sup>	A %	TEMP. C	KV J				
<b>202407080000</b>	<b>0.6 MM</b>	<b>464</b>	<b>551</b>	<b>28</b>	<b>-40</b>	<b>87</b>				
<b>202407080000</b>	<b>0.8 MM</b>	<b>464</b>	<b>555</b>	<b>28</b>	<b>-40</b>	<b>87</b>				

