


Our Order No./NR ZAMOWIENIA: HT-24-1211	DATE/DATA 10.12.2024	CERT NO./NUMER CERT. 241211								
consignee ref./	BUYER REF./KUPIEC 12/2024	PACK/PACZKI 1092 CTNS								
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN 13479.EN ISO 14341-A-:G3Si1									
PRODUCT/PRODUKT Copper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: TUV, under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR 1,2 mm 15 KG/D270 1,0 mm 15 KG/D270 1,2 mm 250 KG/beczka	WEIGHT/WAGA 5400 KGS 10800 KGS 3000 KGS	PCS/SZT 360 CTNS 720 CTNS 12 DRUMS								
		LOT NR /NR PARTII 202412100000 202412100000 202412100000								
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
202412100000	0.072	0.81	1.53	0.013	0.006	0.025	0.021	0.16	0.003	0.004
TEST RESULTS/WYNIK TESTOWY						Typical Values				
						IMPACT TEST				
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A %	TEMP. C	KV J				
202412100000	1.0 MM	467	551	27	-40	85				
202412100000	1.2 MM	467	551	27	-40	85				