


Our Order No./NR ZAMOWIENIA: 1441684890828000	DATE/DATA 20.12.2024	CERT NO./NUMER CERT. 241220								
consignee ref./	BUYER REF./KUPIEC 004/2024	PACK/PACZKI 1516 CTNS								
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN 13479.EN ISO 14341-A:-G3Si1									
PRODUCT/PRODUKT Copper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: TUV, under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR 1,2 mm 15 KG/D270 1,0 mm 15 KG/D270 1,0 mm 250 KG/drum	WEIGHT/WAGA 1080 KGS 21600KGS 1000 KGS	PCS/SZT 72 CTNS 1440 CTNS 4 CTNS								
		LOT NR /NR PARTII 202501200000 202501200000 202501200000								
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
202501200000	0.073	0.83	1.53	0.015	0.009	0.023	0.023	0.18	0.004	0.005
TEST RESULTS/WYNIK TESTOWY						Typical Values				
						IMPACT TEST				
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A %	TEMP. C	KV J				
202501200000	0.8 MM	468	552	28	-40	88				
202501200000	1.2 MM	470	555	28	-40	89				