


Our Order No./NR ZAMOWIENIA: 1441684101822002	DATE/DATA 26.02.2025	CERT NO./NUMER CERT. 22622									
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 22408 kg									
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	REQUIREMENTS/DOPUSZCZENIA <b>AWS A5.18 : ER70S-6</b> <b>DIN 8559: SG2</b> <b>EN 13479, EN ISO 14341 -A :G 42 4 C1/ M21 3Si1</b>										
PRODUCT/PRODUKT <b>Copper Coated Mild Steel Solid Wire</b> <b>For Gas Shielded Welding</b>	Approved by: DB (42.252.03) TUV(10801) under Gas C1, M2, M3 ISO 14175 Approved by: ABS, LR, CCS, RS DNV- GL, under gas CO2 Certified by: CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF, DIN EN ISO6947										
BRAND MARK/OZNACZENIE MARKI <b>HTW-50 SG2</b>	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO   <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03703, REGON 002411894 tel. +48 33 853 25 94</small>										
DESIGNATION/OZNACZENIE ER70S-6 (SG2)											
DIA/WYMIAR <b>1.0 mm 16kg/BS300</b> <b>1.0 mm 250kg/DRUM</b>	WEIGHT/WAGA <b>17408 KGS</b> <b>5000 KGS</b>	PCS/SZT <b>1088 CTNS</b> <b>20 DRUMS</b>									
LOT NR /NR PARTII											
<b>5138150115</b>											
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CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE											
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V	
<b>5138150115</b>	<b>0.06</b>	<b>0.93</b>	<b>1.47</b>	<b>0.014</b>	<b>0.015</b>	<b>0.060</b>	<b>0.02</b>	<b>0.11</b>	<b>0.003</b>	<b>0.001</b>	
TEST RESULTS/WYNIK TESTOWY						Typical Values IMPACT TEST					
LOT NO	DIA/WYMIAR	YIELD STRENGTH		TENSILE STRENGTH		Elongation		TEMP.	KV2	GAS	
		Rp0,2/ReH	Rm	A	C						
		MPa	MPa	%	C	J					
<b>5138150115</b>	<b>1.0mm</b>	<b>432</b>	<b>540</b>	<b>29</b>	<b>-40</b>	<b>63, 66, 65</b>	<b>64,7</b>	<b>C1</b>			
		<b>436</b>	<b>543</b>	<b>28</b>	<b>-40</b>	<b>76, 72, 74</b>	<b>74</b>	<b>M21</b>			

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