


Our Order No./NR ZAMOWIENIA: 144168410900821400	DATE/DATA 4.04.2025	CERT NO./NUMER CERT. 20250417								
consignee ref./	BUYER REF./KUPIEC 4/2025	PACK/PACZKI 1944 CTNS								
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN 13479.EN ISO 14341-A-:G3Si1									
PRODUCT/PRODUKT Copper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: TUV, under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
1.2 mm 15 KG/D270	8640 KGS	576 CTNS	MK2025041000							
0.8 mm 15 KG/D270	5400 KGS	360 CTNS	MK2025041000							
0.8 mm 5 KG/D200	5000 KGS	100 CTNS	MK2025041000							
1.0 mm 250 KG/beczka	1000 KGS	4 DRUMS	MK2025041000							
0.8 mm 250 KG/beczka	1000 KGS	4 DRUMS	MK2025041000							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
MK2025041000	0.078	0.80	1.13	0.033	0.008	0.020	0.020	0.18	0.006	0.004
TEST RESULTS/WYNIK TESTOWY				Typical Values						
				IMPACT TEST						
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A %	TEMP. C			KV J		
MK2025041000	0.8 MM	464	552	28	-40			81		
MK2025041000	1.0 MM	465	553	29	-40			85		
MK2025041000	1.2 MM	466	552	30	-40			83		