


Our Order No./NR ZAMOWIENIA: 14416890410900102120	DATE/DATA 16.05.2025	CERT NO./NUMER CERT. 20250516									
consignee ref./	BUYER REF./KUPIEC 4/2025	PACK/PACZKI 1584 CTNS									
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN 13479.EN ISO 14341-A:-G3Si1										
PRODUCT/PRODUKT Copper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: TUV, under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947										
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>										
DESIGNATION/OZNACZENIE ER70S-6 (SG2)											
DIA/WYMIAR 1.2 mm 15 KG/D270 1.0 mm 15 KG/D270 1.0 mm 15 KG/BS300	WEIGHT/WAGA 6480 KGS 14040 KGS 3240 KGS	PCS/SZT 432 CTNS 936 CTNS 216 CTNS	LOT NR /NR PARTII MK2025052600 MK2025052600 MK2025052600								
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE											
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V	
MK2025052600	0.076	0.84	1.16	0.032	0.009	0.023	0.022	0.18	0.007	0.006	
TEST RESULTS/WYNIK TESTOWY				Typical Values							
				IMPACT TEST							
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A %	TEMP. C	KV J					
MK2025052600	1.0 MM	461	554	26	-40	86					
MK2025052600	1.2 MM	463	556	28	-40	83					