


Our Order No./NR ZAMOWIENIA: 1441689041090012240	DATE/DATA 12.06.2025	CERT NO./NUMER CERT. 20250612								
consignee ref./	BUYER REF./KUPIEC 4/2025	PACK/PACZKI 1584 CTNS								
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN 13479.EN ISO 14341-A:-G3Si1									
PRODUCT/PRODUKT Copper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: TUV, under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
1.2 mm 15 KG/D270	7560 KGS	504 CTNS	MK2025060700							
1.2 mm 15 KG/BS300	1080 KGS	72 CTNS	MK2025060700							
1.0 mm 15 KG/D270	11880 KGS	792 CTNS	MK2025060700							
1.0 mm 15 KG/BS300	3240 KGS	216 CTNS	MK2025060700							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
MK2025060700	0.075	0.83	1.16	0.031	0.009	0.022	0.021	0.17	0.006	0.005
TEST RESULTS/WYNIK TESTOWY				Typical Values						
				IMPACT TEST						
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A %	TEMP. C			KV J		
MK2025060700	1.0 MM	460	552	27	-40			87		
MK2025060700	1.2 MM	462	555	28	-40			82		