


Our Order No./NR ZAMOWIENIA: 1441689041090200140	DATE/DATA 2.11.2025	CERT NO./NUMER CERT. 251007								
consignee ref./	BUYER REF./KUPIEC 4/2025	PACK/PACZKI 1840 CTNS								
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN 13479.EN ISO 14341-A:-G3Si1									
PRODUCT/PRODUKT Copper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: TUV, under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
1.2 mm 15 KG/D270	12960 KGS	864 CTNS	MK2025111000							
0.8 mm 15 KG/D270	8640 KGS	576 CTNS	MK2025111000							
0.8 mm 5 KG/D200	1000 KGS	200 CTNS	MK2025111000							
1.0 mm 5 KG/D200	1000 KGS	200 CTNS	MK2025111000							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
MK2025111000	0.076	0.82	1.54	0.012	0.009	0.024	0.024	0.17	0.006	0.005
TEST RESULTS/WYNIK TESTOWY						Typical Values				
						IMPACT TEST				
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A %	TEMP. C	KV J				
MK2025111000	0.8 MM	462	551	29	-40	85				
MK2025111000	1.0 MM	465	552	29	-40	84				
MK2025111000	1.2 MM	464	554	29	-40	86				