


Our Order No./NR ZAMOWIENIA: 14416890410900124140	DATE/DATA 5.09.2025	CERT NO./NUMER CERT. 250906								
consignee ref./	BUYER REF./KUPIEC 4/2025	PACK/PACZKI 1448 CTNS								
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	<b>REQUIREMENTS/DOPUSZCZENIA</b> <b>AWS A5.18:ER70S-6</b> <b>DIN 8559 : SG2</b> <b>EN 13479.EN ISO 14341-A:-G3Si1</b>									
PRODUCT/PRODUKT <b>Copper Coated Mild Steel Solid Wire</b> <b>For Gas Shielded Welding</b>	Approved by: TUV, under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI <b>CSJ 50 SG2</b>	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE <b>ER70S-6</b> <b>(SG2)</b>										
<b>DIA/WYMIAR</b>	<b>WEIGHT/WAGA</b>	<b>PCS/SZT</b>	<b>LOT NR /NR PARTII</b>							
<b>0.8 mm 15 KG/D270</b>	<b>6480 KGS</b>	<b>432 CTNS</b>	<b>MK2025080500</b>							
<b>1.2 mm 15 KG/D270</b>	<b>4320 KGS</b>	<b>288 CTNS</b>	<b>MK2025080500</b>							
<b>1.0 mm 15 KG/D270</b>	<b>17280 KGS</b>	<b>1152 CTNS</b>	<b>MK2025080500</b>							
<b>1.2 mm 250 KG/Drum</b>	<b>2000 KGS</b>	<b>8 Drums</b>	<b>MK2025080500</b>							
<b>CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE</b>										
<b>LOT NO</b>	<b>C</b>	<b>Si</b>	<b>Mn</b>	<b>P</b>	<b>S</b>	<b>Cr</b>	<b>Ni</b>	<b>Cu</b>	<b>Mo</b>	<b>V</b>
<b>MK2025080500</b>	<b>0.071</b>	<b>0.82</b>	<b>1.52</b>	<b>0.012</b>	<b>0.007</b>	<b>0.024</b>	<b>0.022</b>	<b>0.15</b>	<b>0.004</b>	<b>0.003</b>
<b>TEST RESULTS/WYNIK TESTOWY</b>						<b>Typical Values</b>				
						<b>IMPACT TEST</b>				
<b>LOT NO</b>	<b>DIA/WYMIAR</b>	<b>Rp0.2/ReH</b>	<b>Rm</b>	<b>A</b>	<b>TEMP.</b>	<b>KV</b>				
		<b>N/mm<sup>2</sup></b>	<b>N/mm<sup>2</sup></b>	<b>%</b>	<b>C</b>	<b>J</b>				
<b>MK2025080500</b>	<b>0.8 MM</b>	<b>465</b>	<b>551</b>	<b>27</b>	<b>-40</b>	<b>84</b>				
<b>MK2025080500</b>	<b>1.0 MM</b>	<b>467</b>	<b>550</b>	<b>27</b>	<b>-40</b>	<b>85</b>				
<b>MK2025080500</b>	<b>1.2 MM</b>	<b>468</b>	<b>553</b>	<b>27</b>	<b>-40</b>	<b>82</b>				