


Our Order No./NR ZAMOWIENIA: 14416890410900124140	DATE/DATA 27.06.2025	CERT NO./NUMER CERT. 20250627								
consignee ref./	BUYER REF./KUPIEC 4/2025	PACK/PACZKI 3572 CTNS								
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN 13479.EN ISO 14341-A-:G3Si1									
PRODUCT/PRODUKT Copper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: TUV, under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
1.6 mm 15 KG/D270	300 KGS	20 CTNS	MK2025070500							
1.2 mm 15 KG/D270	11880 KGS	792 CTNS	MK2025070500							
1.2 mm 15 KG/BS300	6480 KGS	432 CTNS	MK2025070500							
1.0 mm 15 KG/D270	15120 KGS	1008 CTNS	MK2025070500							
1.0 mm 15 KG/BS300	4320 KGS	288 CTNS	MK2025070500							
0.8 mm 15 KG/D270	4320 KGS	288 CTNS	MK2025070500							
0.8 mm 15 KG/BS300	2160 KGS	144 CTNS	MK2025070500							
0.8 mm 5 KG/D200	3000 KGS	600 CTNS	MK2025070500							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
MK2025070500	0.077	0.81	1.12	0.030	0.008	0.020	0.020	0.19	0.007	0.006
TEST RESULTS/WYNIK TESTOWY				Typical Values						
				IMPACT TEST						
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A %	TEMP. C			KV J		
MK2025070500	0.8 MM	460	551	29	-40			87		
MK2025070500	1.0 MM	461	554	28	-40			83		
MK2025070500	1.2 MM	463	553	29	-40			87		
MK2025070500	1.6 MM	462	556	27	-40			88		