


Our Order No./NR ZAMOWIENIA: 14416890410900180120	DATE/DATA 5.09.2025	CERT NO./NUMER CERT. 250906								
consignee ref./	BUYER REF./KUPIEC 4/2025	PACK/PACZKI 1448 PKGS								
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	<b>REQUIREMENTS/DOPUSZCZENIA</b> <b>AWS A5.18:ER70S-6</b> <b>DIN 8559 : SG2</b> <b>EN 13479.EN ISO 14341-A:-G3Si1</b>									
PRODUCT/PRODUKT <b>Copper Coated Mild Steel Solid Wire</b> <b>For Gas Shielded Welding</b>	Approved by: TUV, under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI <b>CSJ 50 SG2</b>	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO   <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
<b>DESIGNATION/OZNACZENIE ER70S-6</b> <b>(SG2)</b>										
DIA/WYMIAR <b>1.2 mm 15 KG/D270</b> <b>1.0 mm 15 KG/D270</b> <b>1.2 mm 250 KG/beczka</b>	WEIGHT/WAGA <b>4320 KGS</b> <b>17280 KGS</b> <b>2000 KGS</b>	PCS/SZT <b>288 CTNS</b> <b>1152 CTNS</b> <b>8 DRUMS</b>	LOT NR /NR PARTII <b>MK2025092100</b> <b>MK2025092100</b> <b>MK2025092100</b>							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
<b>MK2025092100</b>	<b>0.071</b>	<b>0.82</b>	<b>1.52</b>	<b>0.012</b>	<b>0.007</b>	<b>0.024</b>	<b>0.022</b>	<b>0.15</b>	<b>0.004</b>	<b>0.003</b>
TEST RESULTS/WYNIK TESTOWY						Typical Values				
						IMPACT TEST				
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm <sup>2</sup>	Rm N/mm <sup>2</sup>	A %	TEMP. C	KV J				
<b>MK2025092100</b>	<b>1.0 MM</b>	<b>467</b>	<b>550</b>	<b>27</b>	<b>-40</b>	<b>85</b>				
<b>MK2025092100</b>	<b>1.2 MM</b>	<b>468</b>	<b>553</b>	<b>27</b>	<b>-40</b>	<b>82</b>				

