


Our Order No./NR ZAMOWIENIA: 14416841090080800	DATE/DATA 4.04.2025	CERT NO./NUMER CERT. 20250404								
consignee ref./	BUYER REF./KUPIEC 4/2025	PACK/PACZKI 3304 CTNS								
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN 13479.EN ISO 14341-A-:G3Si1									
PRODUCT/PRODUKT Copper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: TUV, under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
1.2 mm 15 KG/D270	10800 KGS	720 CTNS	MK2025051000							
1.0 mm 15 KG/D270	7560 KGS	504 CTNS	MK2025051000							
0.8 mm 15 KG/D270	1080 KGS	72 CTNS	MK2025051000							
1.0 mm 250 KG/beczka	2000 KGS	8 DRUMS	MK2025051000							
0.8 mm 1 KG/D100	2000 KGS	2000 CTNS	MK2025051000							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
MK2025051000	0.078	0.83	1.14	0.035	0.008	0.021	0.023	0.17	0.005	0.006
TEST RESULTS/WYNIK TESTOWY				Typical Values						
				IMPACT TEST						
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A %	TEMP. C			KV J		
MK2025051000	0.8 MM	460	552	28	-40			84		
MK2025051000	1.0 MM	461	552	27	-40			88		
MK2025051000	1.2 MM	463	553	29	-40			87		