


Our Order No./NR ZAMOWIENIA: 144168410182202160	DATE/DATA 6.01.2026	CERT NO./NUMER CERT. 10605									
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 384 kgs									
<b>CYGANEK SPÓŁKA JAWNA</b> <b>UL. BIELSKA 19A</b> <b>43-430 SKOCZÓW</b> <b>TEL. +48 33 8532594</b>	<b>REQUIREMENTS/DOPUSZCZENIA</b> <b>AWS A5.18 : ER70S-6</b> <b>DIN 8559: SG3</b> <b>EN 13479, EN ISO 14341 -A :G 42 4 C1/ 46 5 M21 G4Si1</b>										
PRODUCT/PRODUKT <b>Copper Coated Mild Steel Solid Wire For Gas Shielded Welding</b>	Approved by: CE:DNV-GL:DB (42.252.02) TUV(11184) under Gas C1, M2, M3 ISO 14175										
BRAND MARK/OZNACZENIE MARKI <b>HTW-56 SG3</b>	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO   <small>43-430 Skoczów ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>										
DESIGNATION/OZNACZENIE ER70S-6 (SG3)											
DIA/WYMIAR <b>1.0 mm 16kg/BS300</b> <b>1.2 mm 16kg/BS300</b>	WEIGHT/WAGA <b>3072 KGS</b> <b>3072 KGS</b>	PCS/SZT <b>192 CTNS</b> <b>192 CTNS</b>									
LOT NR /NR PARTII <b>527060102</b> <b>527060102</b>											
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE											
LOT NO <b>527060102</b>	C <b>0.07</b>	Si <b>0.87</b>	Mn <b>1.63</b>	P <b>0.014</b>	S <b>0.013</b>	Cr <b>0.030</b>	Ni <b>0.006</b>	Cu <b>0.11</b>	Mo <b>0.001</b>	V <b>0.003</b>	
<b>TEST RESULTS/WYNIK TESTOWY</b>					<b>Typical Values IMPACT TEST</b>						
LOT NO	DIA/WYMIAR	<b>YIELD STRENGTH</b>		<b>TENSILE STRENGTH</b>		<b>Elongation</b>			TEMP. C	KV2 J	GAS
		Rp0,2/ReH MPa		Rm MPa		A %					
<b>527060102</b>	<b>1.0mm</b>	<b>483</b>		<b>583</b>		<b>29</b>			<b>-40</b>	<b>92, 95, 93, 93.3</b>	<b>C1</b>
		<b>484</b>		<b>585</b>		<b>28</b>					
<b>527060102</b>	<b>1.2mm</b>	<b>485</b>		<b>587</b>		<b>29</b>			<b>-40</b>	<b>91, 94, 92, 82.3</b>	<b>C1</b>
		<b>488</b>		<b>588</b>		<b>29</b>					