


Our Order No./NR ZAMOWIENIA: HT24911017	DATE/DATA 20.11.2024	CERT NO./NUMER CERT. 112008								
consignee ref./	BUYER REF./KUPIEC	PACK/PACZKI 21632 kg								
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18 : ER70S-6 DIN 8559: SG2 EN 13479, EN ISO 14341 -A :G 42 4 C1/ M21 3Si1									
PRODUCT/PRODUKT	Approved by: DB (42.252.03) TUV(10801) under Gas C1, M2, M3 ISO 14175									
Copper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: ABS, LR, CCS, RS DNV- GL, under gas CO2									
BRAND MARK/OZNACZENIE MARKI	Certified by: CWB to CSA standard W48									
CSJ-50 SG2	Welding Position: PA, PB, PC, PD, PE, PF, DIN EN ISO6947									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO									
 <p>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</p>										
DIA/WYMIAR 1.2 mm 15kg/D270	WEIGHT/WAGA 7560 KGS	PCS/SZT 504 CTNS								
LOT NR /NR PARTII 442251120000										
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
442251120000	0.07	0.92	1.51	0.015	0.016	0.040	0.020	0.11	0.010	0.002
TEST RESULTS/WYNIK TESTOWY					Typical Values IMPACT TEST					
LOT NO	DIA/WYMIAR	YIELD STRENGTH		TENSILE STRENGTH		Elongation		TEMP.	KV2	GAS
		Rp0,2/ReH	Rm	A						
		MPa	MPa	%	C	J				
442251120000	1.2mm	444	547	29	-40	63, 65, 64, 64	C1			
		446	549	29	-40	73, 71, 74, 72.7	M21			