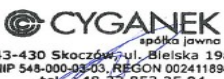


Our Order No./NR ZAMOWIENIA: 144168904109022400	DATE/DATA 20.11.2025	CERT NO./NUMER CERT. 251120								
consignee ref./	BUYER REF./KUPIEC 006/2024	PACK/PACZKI 2956 CTNS								
CYGANEK SPÓŁKA JAWNA UL. BIELSKA 19A 43-430 SKOCZÓW TEL. +48 33 8532594	REQUIREMENTS/DOPUSZCZENIA AWS A5.18:ER70S-6 DIN 8559 : SG2 EN 13479.EN ISO 14341-A:-G3Si1									
PRODUCT/PRODUKT Copper Coated Mild Steel Solid Wire For Gas Shielded Welding	Approved by: TUV, under gas C1, M2, M3 ISO 14175 Certified by CWB to CSA standard W48 Welding Position: PA, PB, PC, PD, PE, PF DIN EN ISO6947									
BRAND MARK/OZNACZENIE MARKI CSJ 50 SG2	INSPECTOR STAMP/PIECZEC ODPOWIEDZIALNEGO  <small>43-430 Skoczów, ul. Bielska 19a NIP 548-000-03-03, REGON 002411894 tel. +48 33 853 25 94</small>									
DESIGNATION/OZNACZENIE ER70S-6 (SG2)										
DIA/WYMIAR	WEIGHT/WAGA	PCS/SZT	LOT NR /NR PARTII							
1,2 mm 15 KG/D270	3240 KGS	216CTNS	MK2025120700							
1,0 mm 15 KG/D270	15120 KGS	1008CTNS	MK2025120700							
0,8 mm 15 KG/D270	1080 KGS	72CTNS	MK2025120700							
1,2 mm 250 KG/Drum	2000 KGS	8 Drums	MK2025120700							
1,6 mm 5 KG/tube	450 KGS	90CTNS	MK2025120700							
2,0 mm 5 KG/tube	400 KGS	80CTNS	MK2025120700							
2,4 mm 5 KG/tube	350 KGS	70CTNS	MK2025120700							
CHEMICAL COMPOSITION/KOMPONENTY CHEMICZNE										
LOT NO	C	Si	Mn	P	S	Cr	Ni	Cu	Mo	V
MK2025120700	0.074	0.81	1.53	0.011	0.008	0.025	0.023	0.16	0.005	0.004
TEST RESULTS/WYNIK TESTOWY				Typical Values						
				IMPACT TEST						
LOT NO	DIA/WYMIAR	Rp0.2/ReH N/mm ²	Rm N/mm ²	A %	TEMP. C	KV J				
MK2025120700	0.8 MM	461	551	29	-40	84				
MK2025120700	1.0 MM	463	552	29	-40	84				
MK2025120700	1.2 MM	464	553	29	-40	84				
MK2025120700	1.6 MM	462	555	29	-40	84				
MK2025120700	2.0 MM	466	554	29	-40	84				
MK2025120700	2.4 MM	468	551	29	-40	84				