



Industrie Service

AUDIT REPORT

Surveillance audit of the FPC system

Add value.
Inspire trust.

Report R- 7482309653-20-00

Manufacturer: HIT Welding Industry Co., Ltd.

Manufacturing site: No.386, Changhong East Road, Yaoguan Town,
Changzhou City, 213102, Jiangsu Province,
China

Our reference: IS-AN2-MUC

Assesment in accordance with: EN 13479
 Manufacturer Supplier

This document consists of 2 Pages.

Page 1 of 2

Additional assesment in accordance with:

VdTÜV 1153
 DB VA 918 490

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Audit-date 22/09/2020

The test results refer exclusively to the units under test.

Report-date 22/09/2020

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Created/revised: IS-AN2-MUC
30.01.13/06.03.19 Daniel Zellmer

Auditor Chen Caixia

Freigegeben IS-AN2-MUC
Eric Springborn

Revision status:
V8

Confirmation of the completeness and accuracy of the contents of this report.




"Signature of the Auditor"

Headquarters: Munich
Trade Register Munich HRB 96 869
VAT ID No. DE129484218
Information pursuant to § 2 [1] DL-InfoV
(Germany) at www.tuv-sud.com/imprint

Supervisory Board:
Reiner Block (Chairman)
Board of Management:
Ferdinand Neuwieser (CEO),
Christian Bauerschmidt, Thomas
Kainz

Phone: +49 89 5791-1375
Fax: +49 89 5791-2262
www.tuev-sued.de/is



TÜV SÜD Industrie Service GmbH
Niederlassung München
Abteilung Anlagensicherheit
Westendstraße 199
80686 München
Deutschland



1. Deviations, minor deviations and potential improvements, remarks

No deviations were found

Comment:

Deviations remarks and / or minor deviations were found. These are listed with the specified deadlines in the following document:

F-7482309653-20-00

2. Audit results:

The above mentioned manufacturer / supplier has been audited at the manufacturing sites mentioned on the first page of this report.

Certificate issue recommended

Maintenance of validity recommended

Submission of further documentation is required. The deadlines for submission are set in the following document: --

Re-audit is necessary

Remarks: Lab and Dop. have been prepared on site

Annex 1 to the CPR certificates must be adapted / supplemented as follows:

Trade name	Standard classification	DB No.	VdTUV No.
HTW-50	EN ISO 14341-A - G 42 2 C1/G 42 4 M21 3Si1	42.252.03	10801
HTW-58	EN ISO 14341-A - G 42 2 C1 4S11 / G 46 5 M21 4Si1	42.252.02	11184
HTW-50(I)	EN ISO 14341-A - G 42 4 M21 Z 2S/CrNiCu	42.252.01	18865
HTW-50 (TIG)	EN ISO 636-A - W 42 4 I1 W3Si1	--	CPR *)
HTW-53	EN ISO 14341-A - G 42 2 M20 2Si1	--	CPR *)
HTW-55(I)	EN ISO 14341-A - G 46 4 M21 Z 2S/MnCrNiCu	--	CPR *)
HTW-58	EN ISO 14341-A - G 42 3 C1 Z 2TiMnCu	--	CPR *)
H08Mn2E / HTF101G	EN ISO 14171-A - S 46 4 FB SZ / ISO 14174 S A FB 1	--	CPR *)
H08MnMoA / HTF101G	EN ISO 14171-A - S 46 3 FB SZ / ISO 14174 S A FB 1	--	CPR *)
H10Mn2 / HTF101G	EN ISO 14171-A - S 42 2 FB S4 / ISO 14174 S A FB 1	--	CPR *)
HTW-60	EN ISO 14341-A: G46 3 M21 Z 2TiMnMo	--	CPR *)
HTW-60G	EN ISO 14341-A: G50 4 M21 Z 2TiMnNiMo	--	CPR *)
HIT-711	EN ISO 17832-A T46 4 Z P C 2 H10	--	CPR *)

3. General information

- If there are changes in the organization or quality-affecting changes in the production and testing facilities as well as change of the responsible supervisory staff, this must be reported in writing to the certification body and requires confirmation
- The certification body reserves the right, in special cases and according to the scope and meaning of the changes, to partially or completely repeat the inspection / surveillance at the expense of the manufacturer/supplier.
- Irrespective of the inspection / monitoring carried out, the manufacturer is responsible for ensuring that the latest version of the applicable technical rules / specifications for the respective production area is complied with. We refer to the sampling nature of the inspection / monitoring